

# Work Order ID 94282

December-07-12 2:45:10 PM

**\*94282\***

Page 1

Item ID: D350-588-011

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Aft Door Fwd Hinge Modification

Start Date: 12/04/12 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 12/05/12 Req'd Qty: 1.00

**\*1\***

Customer: CU-DAR001

Reference: RMA RA111446

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00

**\*100\***

QC

Quality Control

Memo

INSPECT RA111446

1 X D350-588-011 B86555 CHG002

0.00

DAS  
16  
12/12/10

110

0.00

**\*110\***

Packaging

Packaging

Memo

REPACKAGE USING NEW B/N  
NEW LABELS AND PAPERWORK REQ'D

FG 122

0.00

@CHG002 JF for MLS 12-12-10

8 12/12/11 24

120

QC21- Final Inspection - Work Order Release

0.00

**\*120\***

QC

Quality Control

Memo

0.00

12/12/11 JF  
12-12-11

DART AEROSPACE		1270 ABERDEEN ST. HAWKESBURY ON CANADA K6A 1K7 TEL: 1-613-632-5200 www.dartaero.com	
PATENT	N/A	CHG	CHG002
P/N	D350-588-011	STC	SH92-41
DESC.	AftDoorHingeModKit	STC	SH1012NE
LOT	B86555	STC	
MODEL	AS350/355	STC	
TC APPROVAL # 09-89		MADE IN CANADA	
		D2729-4	

# Picklist Print

December-07-12 2:45:10 PM

Page 1

Work Order ID: 94282

Parent Item: D350-588-011

Start Date: 12/04/12

Required Date: 12/05/12

Parent Item Name: Aft Door Fwd Hinge Modification

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:M04.08.31Added D2690-17KJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D350-588-011

Manufactured

No

Each

14.0000

1

Aft Door Fwd Hinge Modification

Location

Loc Qty

Loc Code

FG

2

85095

2

FG122

12

91590

2

92021

10

386555 SL

DAS  
20  
9-89

# **RA 111446**

Received @ Dart November 30<sup>th</sup>, 2012  
Inspected @ Dart December 3<sup>rd</sup>, 2012

Customer: ROBERTS AIRCRAFT CO  
Customer Contact: CHRIS AGUILAR  
Shipped from: LOVELAND CO, USA

## **Instructions for RA 111446 D350-588-011 B86555 CHG002**

- Kit is complete
- Needs new paper work and labels
- Needs a new BATCH # for restocking

## **Instructions for RA 111446 D350-589-011 B90098 CHG002**

- Kits is complete
- Needs new paper work and labels
- Needs a new BATCH # for restocking

**Time Estimate** = 1 HOUR ONLY (stores)

**Departments Required:** Stores (restocking)

**Pictures Attached** = NO

**QTY INSPECTED** = x1 D350-588-011  
x2 D350-589-011

**THIS INSTRUCTION SHEET MUST  
BE ATTACHED TO THE  
RESTOCKING WORK ORDER AT  
ALL TIMES!!!!**